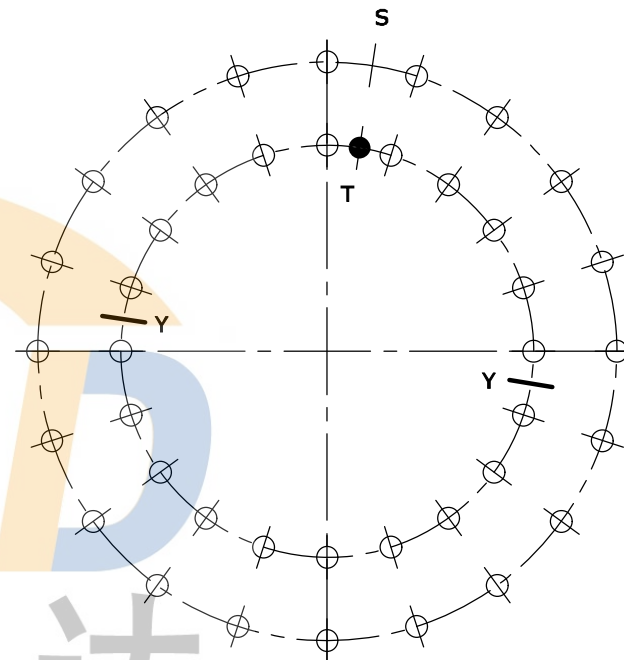
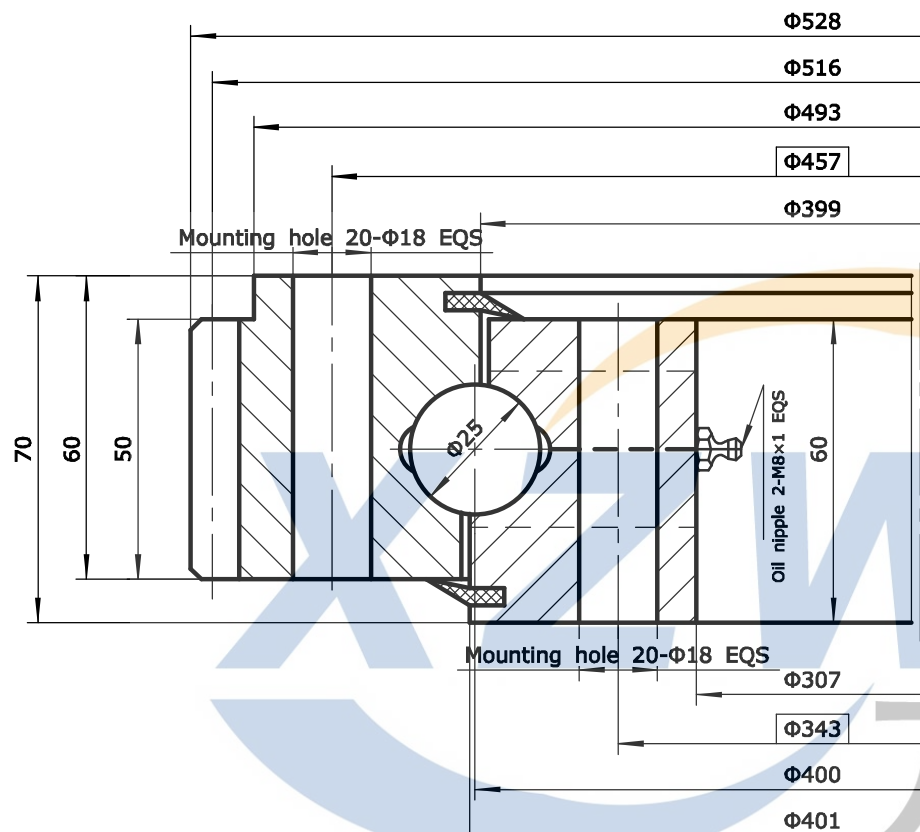



6.3
U.O.N



Notes:

1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
Depth ≥ 3.0mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine Tolerances				Model		Weight		
Module	m	6	Gear heat treatment requirements _____ HRC	Date		Approve		machine tolerances without notes				011.25.400		69kg		
Teeth no	z	86			Qty	Size	Axial clearance	0.04~0.20	≤200	≤500	≤710	≤1120	Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α	20°	Precision(GB10095-88) 10	Inner ring mounting hole	20	Φ18	Radial clearance	0.04~0.20	±0.30	±0.40	±0.50	±0.65	Material	50Mn	Total 1 page	The 1st page
Modification coefficients	x	0		Outer ring mounting hole	20	Φ18			≤1600	≤2000	≤2500	≤3150	<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>			
Reduction coefficients	km	0		Oil hole	2	M8×1			±0.80	±0.95	±1.10	±1.35				
Pitch diameter	d	516							≤4000	≤5000						
				T:Pulq location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to JB/T2300-2011								